

ROTATING MACHINERY SERVICES, INC.

2760 Baglyos Circle

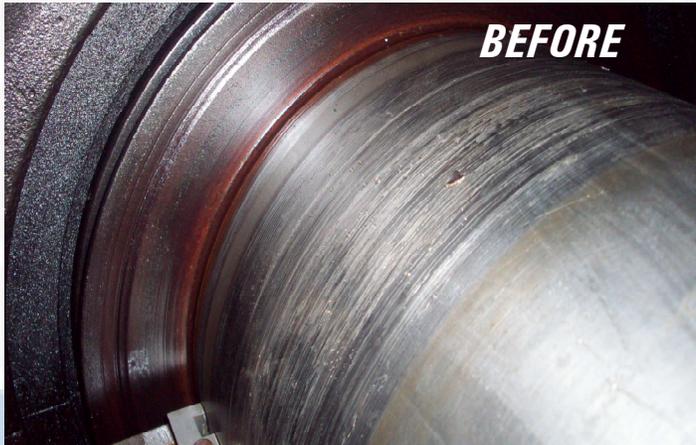
Bethlehem, PA 18020

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www.RotatingMachinery.com

Emergency Repair



PROBLEM: Emergency turnaround inspection & repair of IR JP125 power turbine rotor

SOLUTION: RMS Power Solutions cleaned, inspected & repaired rotor *in 7 days*

- Solvent cleaned shaft & wheel indicating areas
- Detailed visual & dimensional inspection
- Indicated rotor & performed glitch check
- Removed blades with lacing tubes in packets
- Grit blast cleaned disc, blades & lacing tubes
- FPI inspected disk & blades
- Repaired shaft journal area (Pregrind, HVOF chrome carbide coating & final grind)
- Reassembled blades with new locking wire
- Final balanced rotor assembly
- Prepared & boxed for shipment
- Detailed final report

"Quality from Start to Finish"